

Work Order ID 71480

Tuesday, July 05, 2011 7:29:39 AM



Item ID: D130-780-044

Accept



Setup Start



Revision ID:

Stop



Item Name: Spacepod Door Assembly, RH

Start Date: 7/5/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 7/15/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D3186	E
IIN-D130-780	B

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and type labels per PPP D130-780-044 CHG 001

Handwritten signature CL 11-7-11

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

Handwritten signature 11-07-06

Work Order ID 71480

Tuesday, July 05, 2011 7:29:39 AM



Page 2

Item ID: D130-780-044

Accept



Setup Start



Revision ID:

Stop



Item Name: Spacepod Door Assembly, RH

Start Date: 7/5/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 7/15/2011 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

0.00



Small Fab

Memo

0.00

Small Fab

ASSEMBLE PER DWG

85 11-06-07

130

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

11 07 07 11

140

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

11/8 H. P.

Work Order ID 71480

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Page 3

Item ID: D130-780-044

Accept



Setup Start



Revision ID:

Stop



Item Name: Spacepod Door Assembly, RH

Start Date: 7/5/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 7/15/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

150

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

5/11/12



160

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D130-780-044

Location:

PPP Rev:

PPP

71478

Handwritten signature/initials

170

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/7/13

MF 11-07-12

Picklist Print

Tuesday, July 05, 2011 7:29:33 AM

Page 1

Work Order ID: 71480

Parent Item: D130-780-044

Parent Item Name: Spacepod Door Assembly, RH







Start Date: 7/5/2011

Required Date: 7/15/2011

Start Qty: 1.00



Required Qty: 1.00

Comments: IPP Rev:A 09-02-03 new issue DD verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3186-4 		Manufactured	No			110	Each	0.0000	1	1			
Spacepod Door, RH						68305						RT 11-07-06	
D2464-1250 		Manufactured	No			110	Each	0.0000	1	1			
Neoprene Seal						61878						RT 11-07-06	
D3837-4 		Manufactured	No			110	Each	21.0000	1	1			
Decal												RT 11-07-06	


Location Loc Qty Loc Code

ST087	21	
46233	1	
55570	20	

D2586 		Manufactured	No			110	Each	102.0000	2	2			
Door Latch												RT 11-07-06	

Location Loc Qty Loc Code

ST204	102	
64774	52	
79557	50	

D2585 		Manufactured	No			110	Each	79.0000	2	2			
Mounting Channel												RT 11-07-06	

Location Loc Qty Loc Code

ST017	79	
69536	23	
70814	56	

Picklist Print

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Page 2

Work Order ID: 71480

Parent Item: D130-780-044

Parent Item Name: Spacepod Door Assembly, RH

Start Date: 7/5/2011

Required Date: 7/15/2011

Start Qty: 1.00

Required Qty: 1.00

D2621

Manufactured

No

110

Each

38.0000

2

2



Latch Plate, 350 Spacepod



BT 11-07-06

Location

Loc Qty

Loc Code

ST019

38

56526

38

x2

MS27039-1-15

Purchased

No

110

Each

61.0000

2

2



Screw



BT 11-07-06

Location

Loc Qty

Loc Code

ST292

61

116916

36

118093

25

x2

NAS1149D0363J

Purchased

No

110

Each

3,608.000

2

2



Washer



BT 11-07-06

Location

Loc Qty

Loc Code

ST298

3608

117291

608

117505

500

117601

500

118077

2000

x2

MS21042L3

Purchased

No

110

Each

1,905.000

2

2



Nut



BT 11-07-06

Location

Loc Qty

Loc Code

ST300

1905

116549

211

117441

800

117601

400

117885

494

x2

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Shop Packet Print

Page 2

Picklist Print

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Work Order ID: 71480

Parent Item: D130-780-044

Parent Item Name: Spacepod Door Assembly, RH

Start Date: 7/5/2011

Required Date: 7/15/2011

Start Qty: 1.00

Required Qty: 1.00

D2857-1

 Hinge Bracket

Manufactured No

110 Each 20.0000 1 1



25 11-07-06

Location Loc Qty Loc Code

ST024 20
 66983 20

x1

D2857-2

 Hinge Bracket

Manufactured No

110 Each 40.0000 1 1



25 11-07-06

Location Loc Qty Loc Code

ST024 40
 64463 6
 65091 10
 67001 24

x1

D2228

 Bracket Plate

Manufactured No

110 Each 27.0000 4 4



25 11-07-06

Location Loc Qty Loc Code

ST009 27
 64427 27

x4

AN526C832R10

 Screw

Purchased No

110 Each 77.0000 10 10



25 11-07-06

Location Loc Qty Loc Code

ST327 77
 115101 77

x10

Picklist Print

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Page 4

Work Order ID: 71480

Parent Item: D130-780-044

Parent Item Name: Spacepod Door Assembly, RH

Start Date: 7/5/2011

Required Date: 7/15/2011

Start Qty: 1.00

Required Qty: 1.00

NAS1149DN832J

Purchased

No

110

Each

2,018.000

16

16



WASHER



BT 11-07-06

Location

Loc Qty

Loc Code

ST297

2018

117316

1018

117887

1000

X16

MS21042L08

Purchased

No

110

Each

378.0000

14

14



Nut



BT 11-07-06

Location

Loc Qty

Loc Code

ST300

378

117441

3

117601

200

117677

25

117739

150

X14

D3557-1

Manufactured

No

110

Each

5.0000

1

1



Bracket



BT 11-07-06

Location

Loc Qty

Loc Code

ST067

5

64452

5

X1

D3554-7

Manufactured

No

110

Each

20.0000

1

1



Ball Stud



BT 11-07-06

Location

Loc Qty

Loc Code

ST067

20

65123

9

69496

11

X1

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Shop Packet Print

Page 4

Picklist Print

Tuesday, July 05, 2011 7:29:36 AM

Page 5

Work Order ID: 71480

Parent Item: D130-780-044

Parent Item Name: Spacepod Door Assembly, RH

Start Date: 7/5/2011

Required Date: 7/15/2011

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0563J

Purchased

No

110

Each

4,939.000

1

1



Washer



85 11-07-06

Location

Loc Qty

Loc Code

ST298

4939

117291

6

117591

5

118206

4928

D3015-3

Manufactured

No

110

Each

176.0000

1

1



Locknut



85 11-07-06

Location

Loc Qty

Loc Code

ST030

176

66114

127

67536

49

AN526C832R14

Purchased

No

110

Each

518.0000

2

2



Screw



85 11-07-06

Location

Loc Qty

Loc Code

ST327

518

104916

518

D2589

Manufactured

No

140

Each

92.0000

1

1



Keys, Key Chain, 350 Hinge



x2
11/7/11 SL

Location

Loc Qty

Loc Code

ST018

92

58194

92

2

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Shop Packet Print

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Picklist Print

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Page 6

Work Order ID: 71480

Parent Item: D130-780-044

Parent Item Name: Spacepod Door Assembly, RH

Start Date: 7/5/2011

Required Date: 7/15/2011

Start Qty: 1.00

Required Qty: 1.00

D3552-7.

Manufactured No

140

Each

10.0000

1

1



Door Prop



SL 11/17/11

Location

Loc Qty

Loc Code

ST272

10

66012

5

68506

5

1

MS27039-08-11

Purchased

No

110

Each

173.0000

2

2



Screw



RT 11-07-06

Location

Loc Qty

Loc Code

ST290

173

116289

23

117441

150

x 2

NAS1515H3

Purchased

No

110

Each

166.0000

2

2



Washer



RT 11-07-06

Location

Loc Qty

Loc Code

ST277

166

116373

6

117460

60

118078

100

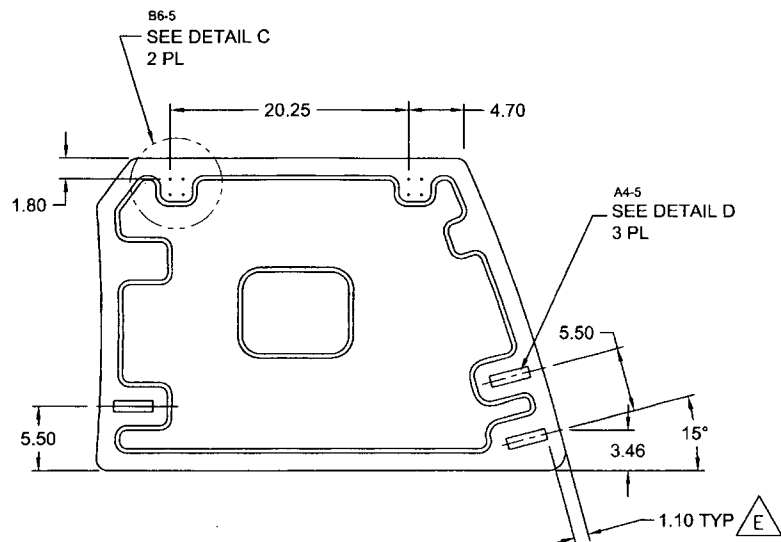
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Tuesday, July 05, 2011 7:29:36 AM

Shop Packet Print

Page 6

8 7 6 5 4 3 2 1

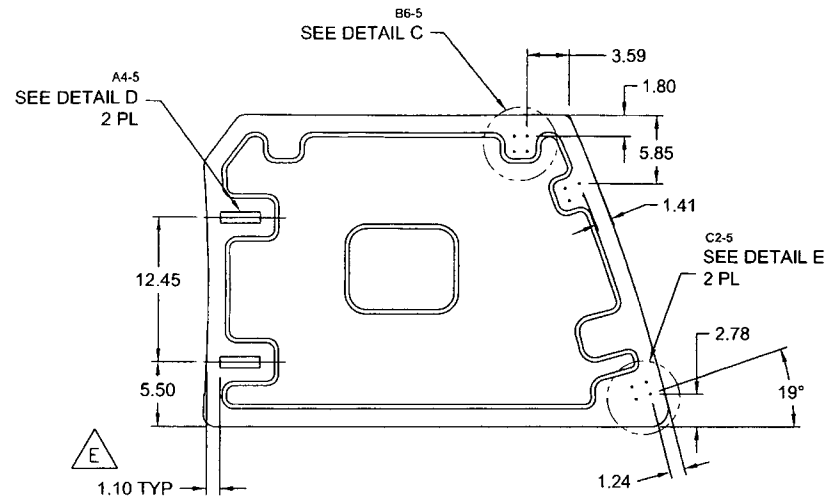


D3186-1 SPACEPOD DOOR, LH
MAKE FROM D3186-1M

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A

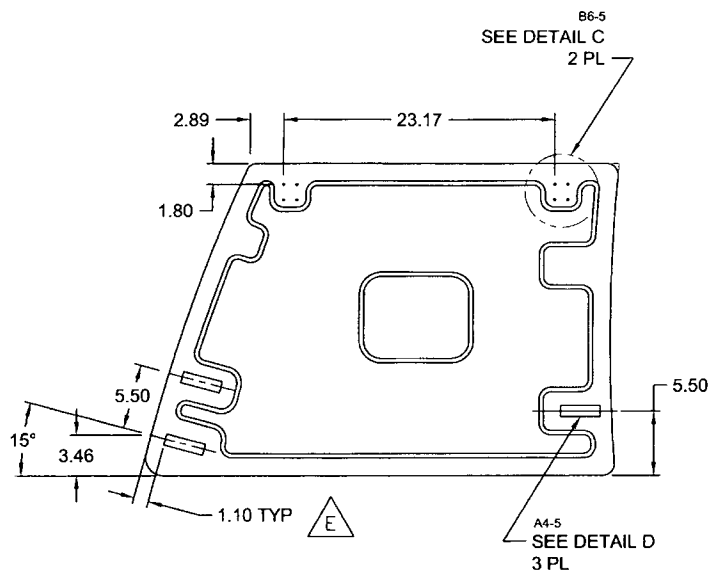
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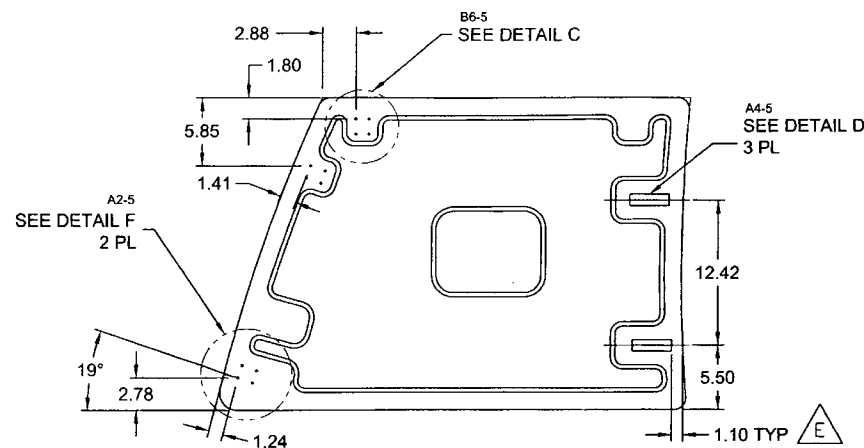
D3186-3 SPACEPOD DOOR, LH
MAKE FROM D3186-1M

RELEASED
2009-09-09

REV.	DESCRIPTION	BY	DATE
E	DRAWING UPDATED TO CURRENT STANDARDS. 1.10 WAS 0.98 (ZN B5-1, B4-1, B7-2, B1-2); R0.12 WAS 0.125 (ZN B5-5); REF PAR 09-026	RF	09.07.08
D	UPDATE DIMENSIONS	LE	07.02.22
C	REMOVED D0600-XXX LABELS	LE	06.12.13
B	DIMS UPDATED TO MATCH PRODUCT FOAM PATTERN UPDATED D3186-1M-2M/-3/-4 ADDED	LE	06.09.25
A	NEW ISSUE	CP	03.03.27
DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. REV. E D3186 SHEET 1 OF 5 TITLE SCALE SPACEPOD DOOR NTS DATE 09.07.08 <small>COPYRIGHT © 2003 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESSED CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	
DRAWN	RF		
CHECKED	RF		
MFG. APPR.	RF		
APPROVED	RF		
DE APPR.	RF		



D3186-2 SPACEPOD DOOR, RH
MAKE FROM D3186-2M



D3186-4 SPACEPOD DOOR, RH
MAKE FROM D3186-2M

RELEASED
2009-09-09

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A

2480

DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. E
MFG. APPR.	<i>[Signature]</i>	D3186	SHEET 2 OF 5
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	SPACEPOD DOOR	NTS
DATE	09.07.08	COPYRIGHT © 2003 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	

MAIN LAYUP

9 OZ SATIN (9 SQ FEET)

9 OZ SATIN (9 SQ FEET)

FOAM

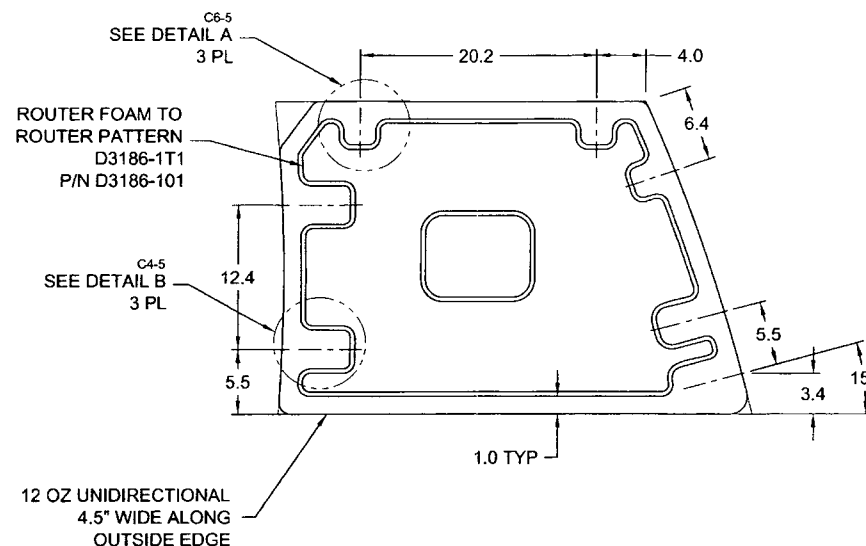
9 OZ SATIN (9 SQ FEET)

12 OZ UNIDIRECTIONAL

9 OZ SATIN (9 SQ FEET)

RESIN (35-45% BY WEIGHT)

PEEL PLY



D3186-1M SPACEPOD DOOR AS MOLDED

NOTES:

1) MATERIAL:

RESIN = EPOCAST 50-A/9816 OR DERAKANE 470-36/411/510A40

FOAM = 3/8", A500 CORE-CELL OR DIVINYCELL OR AIREX OR KLEGECELL

FIBRE = 9.7 OZ 7781 WEAVE "S" GLASS ("9 OZ SATIN")

12 OZ UNIDIRECTIONAL FIBERGLASS ("12 OZ UNIDIRECTIONAL")

LAMINATE PER DART QSI 006 4.0

LAMINATION SCHEDULE PER THIS DRAWING

2) FINISH: FINISH INSIDE/OUTSIDE WITH DYPONT HIGHBUILD GREY PRIMER 1144-S

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: NONE

7) WEIGHT: 7.0 lbs

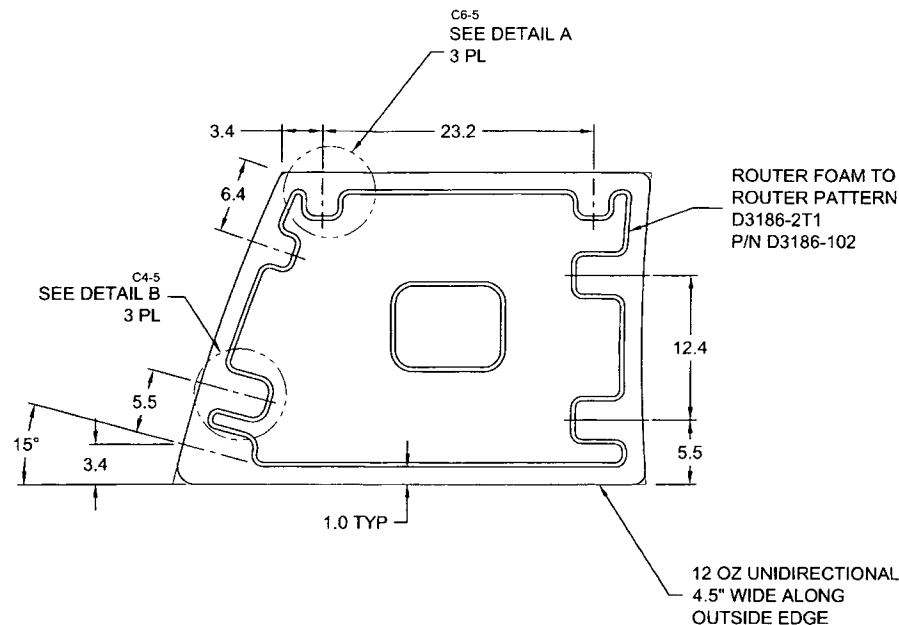
8) USE MOLD DT8005 FOR DOOR LAYUP

RELEASED
2009-08-08

DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	RF	DRAWING NO.	REV. E
MFG. APPR.	RF	D3186	SHEET 3 OF 5
APPROVED	RF	TITLE	SCALE
DE APPR.	RF	SPACEPOD DOOR	NTS
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MAIN LAYUP

9 OZ SATIN (9 SQ FEET)
 9 OZ SATIN (9 SQ FEET)
 FOAM
 9 OZ SATIN (9 SQ FEET)
 12 OZ UNIDIRECTIONAL
 9 OZ SATIN (9 SQ FEET)
 RESIN (35-45% BY WEIGHT)
 PEEL PLY



NOTES:

1) MATERIAL:

RESIN = EPOCAST 50-A/9816 OR DERAKANE 470-36/411/510A40
 FOAM = 3/8", A500 CORE-CELL OR DIVINYCELL OR AIREX OR KLEGECELL
 FIBRE = 9.7 OZ 7781 WEAVE "S" GLASS ("9 OZ SATIN")
 12 OZ UNIDIRECTIONAL FIBERGLASS ("12 OZ UNIDIRECTIONAL")
 LAMINATE PER DART QSI 006 4.0
 LAMINATION SCHEDULE PER THIS DRAWING

2) FINISH: FINISH INSIDE/OUTSIDE WITH DUPONT HIGHBUILD GREY PRIMER 1144-S

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: NONE

7) WEIGHT: 7.0 lbs

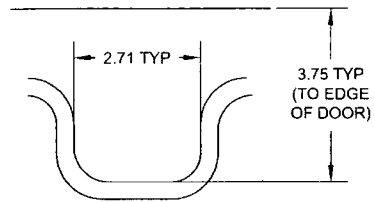
8) USE MOLD DT8006 FOR DOOR LAYUP

D3186-2M SPACEPOD DOOR AS MOLDED

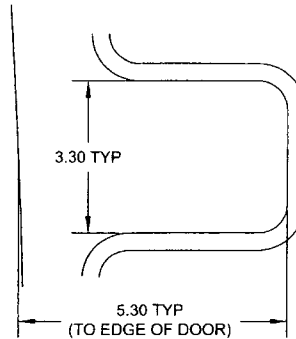
RELEASED
 2009-08-09
Handwritten signature

Handwritten signature

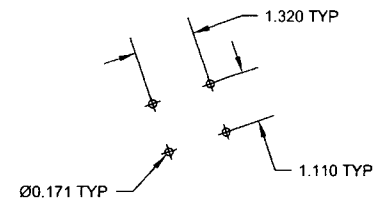
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DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. E
MFG. APPR.	<i>[Signature]</i>	D3186	SHEET 4 OF 5
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	SPACEPOD DOOR	NTS
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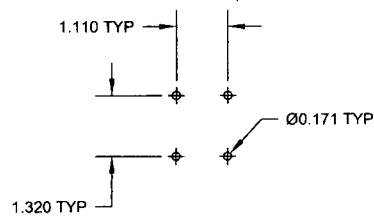
DETAIL A D6-3
SCALE 4X D4-4



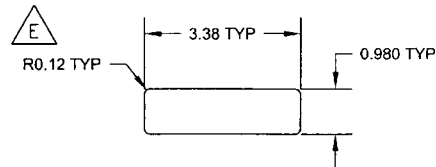
DETAIL B C6-3
SCALE 4X C6-4



DETAIL E C1-1
SCALE 4X

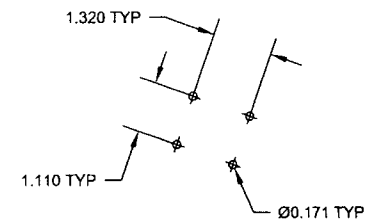


DETAIL C D7-1
SCALE 4X D3-1
D6-2
D3-2



NOTE: ENSURE THAT CUTOUT IS PERPENDICULAR TO EDGE OF DOOR

DETAIL D C5-1
SCALE 4X D4-1
B6-2
C2-2



DETAIL F C4-2
SCALE 4X

RELEASED
2009-09-09

DESIGN	DS	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	✓	DRAWING NO.	REV. E
MFG. APPR.	✓	D3186	SHEET 5 OF 5
APPROVED	✓	TITLE	SCALE
DE APPR.	✓	SPACEPOD DOOR	NTS
DATE	09.07.08	COPYRIGHT © 2003 BY DART AEROSPACE LTD	
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5.0 PARTS LIST

-041	-042	-043	-044	-011	-013	-015	Part Number	Description
X							D130-780-041	SPACEPOD™ LH, EC 130 B4
	X						D130-780-042	SPACEPOD™ RH, EC 130 B4
1		X					D130-780-043	DOOR ASSEMBLY, LH
	1		X				D130-780-044	DOOR ASSEMBLY, RH
1				X			D130-780-011	LH SLIDING DOOR HINGE KIT
1	1				X		D130-780-013	SWITCH RELOCATION KIT
				1		X	D130-780-015	CLOSEOUT KIT
2	2						D3815-041	WEB ASSEMBLY
3	3						D3815-5	PACKER
		1	1				D2589	KEYS, KEY CHAIN
1	1						D3837-1	DECAL
1	1						D3015-3	LOCK NUT
		1					D3186-3	SPACEPOD™ DOOR, LH
			1				D3186-4	SPACEPOD™ DOOR, RH
1							D3798-041	FLOOR
	1						D3798-042	FLOOR
1							D3188-5	SPACEPOD™ BODY
	1						D3188-6	SPACEPOD™ BODY
1	1						D3547-1	BRACKET
1	1						D3550-1	STRUT
		1	1				D3552-7	GAS SPRING
1	1						D3554-7	BALL STUD
4	4						AN3-3A	BOLT
4	4						AN3-6A	BOLT
2	2						AN3-10A	BOLT
1	1						AN5-5A	BOLT
38	38						AN525-10R7	SCREW
8	8						AN526C832R14	SCREW
6	6						MS24694S54	SCREW
7	7						MS24694S67	SCREW
1	1						MS24694S69	SCREW
		2	2				MS27039-0811	SCREW
8	8						A3235-020-935	WASHER
14	14						NAS1149D0363J	WASHER
16	16						NAS1149D0332J	WASHER
		4	4				NAS1149DN832J	WASHER
3	3						NAS1149D0563J	WASHER
		2	2				NAS1515H3	NYLON WASHER
		2	2				MS21042L08	NUT
22	22						MS21042L3	NUT (or MS21042-3)
1	1						MS21042L5	NUT
10	10						AKS7-1032-130	INSERT
28**	28**						AKS7-1032-130	INSERT
10	10						MS21059L3	NUTPLATE

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Revision: B

Date: 09.06.11

-041	-042	-043	-044	-011	-013	-045	Part Number	Description
					2		D3819-1	MALE SPADE CONNECTOR
					2		D3597-1	FEMALE SPADE CONNECTOR
					1		D3598-2-096	EXPANDABLE SLEEVE
					24		D3599-1	TIE-WRAP
					24		D3600-1	TIE-WRAP MOUNT
					24 FT		M22759/41-22-9	WIRE
		1*	1*				D2464-1250	NEOPRENE SEAL
1**		1*					D3837-3	DECAL
	1**		1*				D3837-4	DECAL
		2*	2*				D2586	LATCH
		2*	2*				D2585	MOUNTING CHANNEL
		2*	2*				D2621	LATCH PLATE
		2*	2*				MS27039-1-15	SCREW
		2*	2*				NAS1149D0363J	WASHER
		2*	2*				MS21042L3	NUT (or MS21042-3)
		1*	1*				D2857-1	HINGE BRACKET
		1*	1*				D2857-2	HINGE BRACKET
		2*	2*				D2228	BACKING PLATE
		8*	8*				AN526C832R10	SCREW
		8*	8*				NAS1149DN832J	WASHER
		8*	8*				MS21042L08	NUT
		1*	1*				D3557-1	BRACKET
		2*	2*				D2228	BACKING PLATE
		1*	1*				D3554-7	BALL STUD
		1*	1*				NAS1149D0563J	WASHER
		1*	1*				D3015-3	LOCK NUT
		2*	2*				AN526C832R14	SCREW
		2*	2*				AN526C832R10	SCREW
		4*	4*				NAS1149DN832J	WASHER
		4*	4*				MS21042L08	NUT
2**	2**						D2237	STRIKER PLATE
4**	4**						MS20426AD4-5	RIVET
2**	2**						D3538-1	HINGE BRACKET
2**	2**						D2179	HINGE BRACKET PLATE
4**	4**						AN526C832R24	SCREW
4**	4**						NAS1149DN832J	WASHER
4**	4**						MS21042L08	NUT
				1			D3813-041	HINGE ASSEMBLY, UPPER DOOR
				1			D3813-043	HINGE ASSEMBLY, LOWER DOOR
				2***			D3518-3	ROD END

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Revision: B

Date: 09.06.11

-041	-042	-043	-044	-011	-013	-015	Part Number	Description
				2***			NAS509-6	NUT
				1			D3814-1	HINGE, UPPER AIRFRAME
				1			D3814-3	HINGE, LOWER AIRFRAME
				2			D3816-1	SPACER
				4			D3816-3	SPACER
				1			D3817-041	ANCHOR PLATE
				2			AN3-5A	BOLT
				3			AN3-7A	BOLT
				2			AN310-4	CASTLE NUT
				2			AN4-17	BOLT
				2			AN970-4	WASHER
				5			MS21042L3	NUT
				2			MS24665-212	COTTER PIN
				3			MS24694S46	SCREW
				8			NAS1149D0363J	WASHER
				2			NAS1149D0463J	WASHER
				1			D3552-7	GAS SPRING
				2			D3622-1	BALL STUD
				1			D3820-1	DOOR SUPPORT
				2			MS21042L5	NUT
				2			NAS1149D0563J	WASHER
				1			D3892-1	SEAL
						1	D3983-1	OUTER CLOSEOUT
						1	D3983-3	INNER CLOSEOUT
						1	D3983-5	HINGE CLOSEOUT
						1	D3983-047	CLOSEOUT ATTACHMENT
						1	D3983-9	SPACER
						2	AN525-10R6	SCREW
						1	AN525-10R24	SCREW
						1	NAS1149D0363J	WASHER
						1	MS21042L3	NUT

* Pre-installed on D3186-3/-4 Spacepod™ Door

** Pre-installed on D3188-5/-6 Spacepod™

*** Pre-installed on D3813-041/-043 Hinge Assemblies